

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 69352

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Monday, May 09, 2011 4:02:03 PM

Item ID: D205-633-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step

Start Date: 5/9/2011 Start Qty: 5.00



Cust Item ID:

Required Date: 5/11/2011 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-633-011								
	Location: <u>70</u> <u>New-G</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/5/24/08

MF

11-05-20

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Monday, May 09, 2011 4:02:13 PM

Page 1

Work Order ID: 69352

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step



Start Date: 5/9/2011

Required Date: 5/11/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:F02.07.11 Reformat; Removed D3010 ☐RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-14A Bolt		Purchased	No			110	Each	305.0000	1	5			
-----------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST357	120	
116914	20	
117619	100	
ST358	185	
117313	185	

AN4-5A Bolt		Purchased	No			110	Each	324.0000	2	10			
----------------	--	-----------	----	--	--	-----	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST355	200	
117508	200	
ST356	124	
116191	74	
116549	50	

AN4-6A Bolt		Purchased	No			110	Each	1,159.000	2	10			
----------------	--	-----------	----	--	--	-----	------	-----------	---	----	--	--	--

Location	Loc Qty	Loc Code
----------	---------	----------

ST356	959	
115936	159	
116400	400	
116924	400	
ST358	200	
117514	200	

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Monday, May 09, 2011 4:02:13 PM

Work Order ID: 69352

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step

Start Date: 5/9/2011

Required Date: 5/11/2011

Start Qty: 5.00

Required Qty: 5.00

<div> <div>AN4-7A</div> <div> </div> <div>Bolt</div> </div>	Purchased	No		110	Each	299.0000	2	10
								SP
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST356		299			
			115373		49			10
			117443		50			
			117514		200			
<div> <div>AN5-14A</div> <div> </div> <div>Bolt</div> </div>	Purchased	No		110	Each	102.0000	1	5
								SP
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST338		102			
			115374		88			
			115429		14			5
<div> <div>AN5-6A</div> <div> </div> <div>Bolt</div> </div>	Purchased	No		110	Each	21.0000	1	5
								SP
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337		21			
			112243		1			
			117313		20			
<div> <div>AN960JD416'</div> <div> </div> <div>Washer</div> </div>	Purchased	No		110	Each	0.0000	15	15
								SP
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337		21			
			112243		1			
			117313		20			
<div> <div>AN960JD516</div> <div> </div> <div>Washer</div> </div>	Purchased	No		110	Each	0.0000	4	20
								SP
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		
			ST337		21			
			112243		1			
			117313		20			

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Shop Packet Print

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W/O:		WORK ORDER CHANGES						
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Monday, May 09, 2011 4:02:13 PM

Work Order ID: 69352

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step

Start Date: 5/9/2011

Required Date: 5/11/2011

Start Qty: 5.00

Required Qty: 5.00

D2021-101

Manufactured No

110 Each

16.0000

1



Eyebolt

Location

Loc Qty

Loc Code

ST004

16

62464

16

D2022-101

Manufactured No

110 Each

3.0000

2



Spacer

Location

Loc Qty

Loc Code

ST504

3

66939

3

D2022-103

Manufactured No

110 Each

35.0000

2



Spacer

Location

Loc Qty

Loc Code

ST005

35

47964

35

D2562-001

Manufactured No

110 Each

12.0000

1



Strut

Location

Loc Qty

Loc Code

ST264

12

64803

4

66832

8

D2563

Manufactured No

110 Each

0.0000

1



Step Weldment Assembly

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 69352

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step

Start Date: 5/9/2011

Required Date: 5/11/2011

Start Qty: 5.00

Required Qty: 5.00

D2565-101

Manufactured No

110 Each

11.0000

1



Strut

Location

Loc Qty

Loc Code

ST270

11

64798

3

66833

8

D2565-103

Manufactured No

110 Each

9.0000

1



Strut

Location

Loc Qty

Loc Code

ST270

9

65472

1

66839

8

D2565-105

Manufactured No

110 Each

2.0000

1



Strut

Location

Loc Qty

Loc Code

ST270

2

64796

2

D2565-107

Manufactured No

110 Each

11.0000

1



Strut

Location

Loc Qty

Loc Code

ST270

11

64800

3

66834

8

5/9

5/9

B68901
11/5/12

2

5

68902 11/5/12

11/5/12

3
2

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Work Order ID: 69352

Parent Item: D205-633-011

Parent Item Name: Heli-Access-Step

Start Date: 5/9/2011

Required Date: 5/11/2011

Start Qty: 5.00

Required Qty: 5.00

D2565-109

Manufactured No

110 Each

4.0000



Strut



5
B68903 11/5/11

Location

Loc Qty

Loc Code

ST270

4

64797

4

Manufactured No

110 Each

9.0000

D2565-111



Strut



5
B68901 11/5/11

Location

Loc Qty

Loc Code

ST270

9

64799

2

66835

7

Purchased No

110 Each

5,114.000

MS21042L4



Nut



40
11/5/11

Location

Loc Qty

Loc Code

ST300

5114

116823

1314

117441

3000

117601

800

Purchased No

110 Each

1,295.000

MS21042L5



Nut



11/5/11 (50)

Location

Loc Qty

Loc Code

ST300

1295

116105

335

116548

260

117441

500

117591

100

117611

100

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REFERENCE ONLY**5.0 PARTS LISTS****5.1 D205-633-011/-013/-015/-017 Heli-Access Step**

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007	STRUT
	1			D2562-013	STRUT
1	1	1	1	D2563	WELDMENT ASSEMBLY
1				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
1				D2565-111	STRUT
	1			D2565-201	STRUT
	1			D2565-203	STRUT
	1			D2565-205	STRUT
	1			D2565-207	STRUT
	1			D2565-209	STRUT
	1			D2565-211	STRUT
		1		D2565-301	STRUT
		1		D2565-303	STRUT
		1		D2565-305	STRUT
		1		D2565-307	STRUT
		1		D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403	STRUT
			1	D2565-405	STRUT
			1	D2565-407	STRUT
			1	D2565-409	STRUT
			1	D2565-411	STRUT
		1		D3165-1	SUPPORT ARM
	1	1		AN44-7A	EYEBOLT
2	1	1	2	AN4-5A	BOLT
2	3	3	2	AN4-6A	BOLT
2	2	2	2	AN4-7A	BOLT
1	1	1	1	AN4-14A	BOLT
	1	1		AN4-10A	BOLT
1			1	AN5-6A	BOLT
1	1	1	1	AN5-14A	BOLT
15	16	16	15	AN960JD416	WASHER
4	4	4	4	AN960JD516	WASHER
8	8	8	8	MS21042L4	NUT (or MS21042-4)
2	2	2	2	MS21042L5	NUT (or MS21042-5)

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Revision: **B**

Date: 07.08.21